

Work Order ID 97786

February-25-13 9:48:24 AM

97786

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Item ID: D206-642-511

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Float Skidtube LH

Start Date: 2/25/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/25/13 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
INN-D206-642	0								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-511CHG004

Labels sent by
Fedex

13-02-25

Fedex 901822654769

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D206-642-511 B79323 ✓
DISASSMEBLE KIT, RETURN PARTS TO STOCK:
D206-642-541 B79327
K642-511B75060
RETURN K642-511 TO HAWKESBURY

Done 2/25/13
W. Klein

We 25 assemble
90 5000
90 110748

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Item ID: D206-642-511

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube LH

Start Date: 2/25/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/25/13 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B/N								
	Identify and pack for shipping as per PPP D206-642-511								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

u 13-02-25

MCS 13-02-25

Picklist Print

February-25-13 2:45:14 PM

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Work Order ID: 97786

Parent Item: D206-642-511

Start Date: 2/25/13

Required Date: 2/25/13

Parent Item Name: Float Skidtube LH

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-511 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541 Replacement Skidtube		Manufactured	No				Each	0.0000		-1	79327		C
K642-511 saddle kit 642-511		Manufactured	No				Each	0.0000		-1	75060		for

TAD

January-24-12 3:58:15 PM

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79323

D206-642-511

Start Date: 24/01/2012

Required Date: 02/02/2012

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM

IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM

IPP rev D 07.06.06 added K642-511 EC

IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	0.0000	1	1			
D206-642-541													
Replacement Skidtube													
K642-511		Manufactured	No			110	Each	0.0000	1	1			
K642-511													
saddle kit 642-511													

Linda Lacelle

From: Linda Lacelle
Sent: February-25-13 10:38 AM
To: tjkling@offshorehelicopter.net
Subject: RE: AOG

Oh, and the repackage can be done under the original b/n's of the tubes, so from the -511, the -541 will take it's original b/n 79327 and from the -512, the -541 will take the 81631. We will ship the red decals from here.

Thx
Linda

From: Linda Lacelle
Sent: February-25-13 10:33 AM
To: tjkling@offshorehelicopter.net
Cc: Peggy McDonald (pmcdonald@darths.com)
Subject: AOG
Importance: High

Hi Tad,
We have an AOG coming in for Rotorcraft Leasing. I will require you to disassemble 2 skids(remove the K-kits) and repackage the D206-642-541's as is.
I will require the w/o's filled out by you please and returned asap.
Thx
Linda